

**Automated Material Handling Systems**  
*from Concept to Reality*

*Integration  
 Engineering/Equipment  
 Application:*



*In-House  
 Services:*

- Auto-Cad
- Conceptual Design and Equipment Application Engineering
- Controls Design, Engineering and Programming
- Consulting Services
- Equipment Specifications and Description of Operation
- Facilities Planning and Flow Layout
- Mechanical / Electrical Installation
- Project Management
- Programmable Controller and Relay Logic Programming
- Preventative Maintenance
- Warehouse Configuration and Flow

- Automated Storage/Retrieval Systems
- Automated Guided Vehicles
- Carrousel: Horizontal/Vertical
- Case Packers
- Conveyors
- **Sortation:** Shoe Sorter, Pivot Diverters
- **Belt:** Horizontal, Incline, Curves, Table Top Chain
- **Roller:** Gravity, Live Roller, Minimum and Zero Pressure
- **Drag Chain:** Transport, Accumulation
- Inplant Offices
- Manipulators / Bridge Cranes
- Overhead Enclosed Track Systems
- Mezzanine
- Packaging Equipment
- Pallet Rack
- Drive-In, Push Back, Pallet Flow, Carton Flow
- Palletizers
- Scissors Lifts
- Shelving
- Shop Equipment
- Shuttle Carts
- Transport Carts
- Vertical Lifts



125 Gray Street, P.O. Box 725  
 North Andover, MA 01845



### *Bins & Containers*

- Corrugated
- Recycling
- Rotary
- Shelf
- Stack / Nest
- Conductive
- Shipping

### *Casters & Wheels*

- Swivel
- Rigid
- Accessories
- Industrial
- Institutional

### *Conveyors*

- Drag Chain
- Belt
- Incline
- Chain Driven
- Accumulation
- Live Roller
- Gravity
- Sortation
- Diverters
- Spiral
- Chutes
- Ball Transfers
- Table Top

### *Cabinets*

- Bin
- Cylinder
- Drawer
- Drum
- File
- Janitorial
- Safety
- Security
- Small Parts
- Storage

### *Dock Equipment*

- Boards
- Bumpers
- Levelers
- Lights
- Plates
- Ramps
- Air Curtains

### *Drum Equipment*

- Cabinets
- Cradles
- Crusher
- Dollies
- Dumpers
- Lifters
- Pumps
- Trucks

### *Overhead Equipment*

- Cranes
- Monorails
- Bridge
- Gantry
- Jib
- Enclosed Track
- Hoists
- Trolleys
- Slings

### *Partitions & Mezzanine*

- Modular Offices / Buildings
- Security Caging
- Wire Partitioning
- Structural Mezzanine

### *Lifts & Lifters*

- Dumpers
- Platform
- Scissor
- Tables
- Trucks

### *Packaging*

- Benches
- Strapping Machines
- Stretch Wrap Machines
- Supplies
- Tape Machines

### *Safety Equipment*

- Cabinets
- Cams
- Guards
- Mirrors
- Signs
- Spill Containers

### *Shop Equipment*

- Benches & Accessories
- Cabinets
- Computer Stations
- Matting
- Shipping Tape
- Vacuums
- Work Stations

### *Storage Equipment*

- Bulk Storage
- Cantilever
- Drive-in Rack
- Pallet Rack
- Push Back Rack
- Select Rack
- Shelving
- Spool
- Wire Decking
- Wire Racks

### *Trucks*

- Appliance
- Bar Cradle
- Bulk
- Convertible
- Drum
- Hand
- Lift
- Pallet
- Platform
- Pry Bar
- Reel
- Security
- Stacker
- Straddle
- Tilt
- Tray
- Wire



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Phone 800-411-7062



Fax 800-397-0610

### Consulting Services:



- Identify operational goals
- Gather data
- Analyze data
- Benchmark present operations
- Develop new methodologies and implementation plans
- Generate implementation schedule
- Develop bid package and cost justification

### Turnkey Design Services:

#### Planning Analysis

- Review client's business goals, existing space and operational procedures
- Analyze and plan for present and future space requirements
- Identify costs and establish budgetary requirements
- Evaluate building options for layout, efficiency, flexibility, quality and image
- Present options to determine the best course of action without disrupting the daily business operation, whether renovating, consolidating, expanding, relocating and/or building new facilities

#### Design Planning

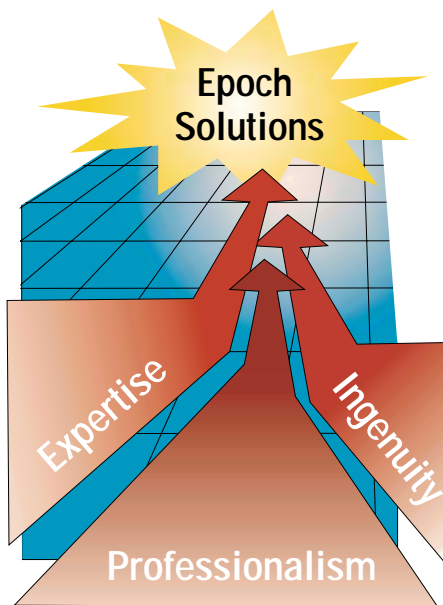
- Develop layouts to provide maximum workflow and operational efficiency
- Prepare manufacturing and warehousing layout designs, detailing locations for all equipment and furnishings with pertinent service required for each element
- Provide CAD drawings and material specifications
- Develop plans for all support areas that may be required

#### Project Management

- Prepare construction schedule and establish completion dates
- Review drawings and coordinate work of subcontractors and vendors
- Coordinate installation of all operational systems
- Supervise construction, monitor and control quality, costs and timetables
- Provide progress reports
- Coordinate and supervise details of move and occupancy

#### Continuous Customer Support

- Provide scheduled periodical preventative maintenance on equipment
- 24 hour emergency service
- Continuous support provided for expansions, renovations, modifications and relocations
- Keep our clients up to date on the latest advances in technology

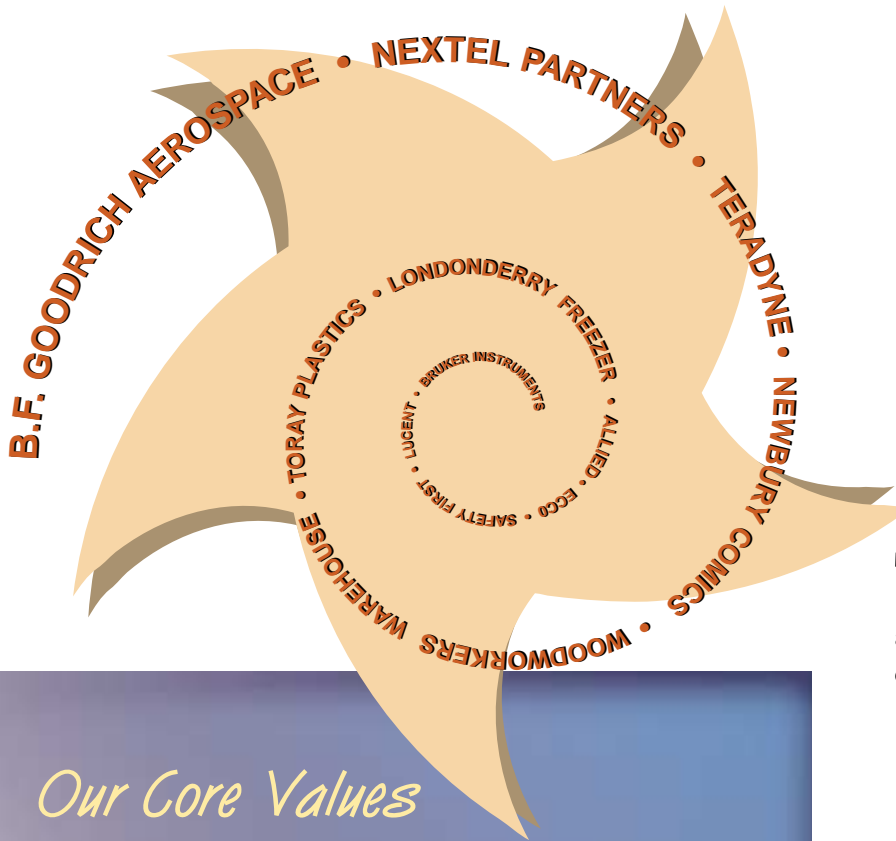


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*Epoch Solutions Mission Statement*

To build our company on a foundation rooted in integrity, always keeping our commitments and never resting until we have exceeded our clients expectations.

*Trusted Partners*

At Epoch we have earned our clients trust by being more than a material handling company. We are partners, helping to create more efficient processes throughout their operations.

*Our Core Values*

- Our client is always #1.
- Quality is everyone's responsibility.
- Communication is open and unfiltered.
- Ethical behavior is never compromised.
- Continuous improvement is a way of life.



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